



## Technical Data Sheet

### Petrothene GA584189

Linear Low Density Polyethylene

#### Product Description

Petrothene GA584189 exhibits exceptional flow for high speed molding of lids, while providing good ESCR and tear resistance.

|                   |                   |
|-------------------|-------------------|
| Application       | Lids              |
| Market            | Rigid Packaging   |
| Processing Method | Injection Molding |

| Typical Properties                                      | Nominal Value | English Units     | Nominal Value | SI Units          | Test Method |
|---------------------------------------------------------|---------------|-------------------|---------------|-------------------|-------------|
| <b>Physical</b>                                         |               |                   |               |                   |             |
| Melt Flow Rate, (190 °C/2.16 kg)                        | 105           | g/10 min          | 105           | g/10 min          | ASTM D1238  |
| Density, (23 °C)                                        | 0.929         | g/cm <sup>3</sup> | 0.929         | g/cm <sup>3</sup> | ASTM D1505  |
| Spiral Flow                                             | 24.3          | in                | 61.8          | cm                | LYB Method  |
| <b>Mechanical</b>                                       |               |                   |               |                   |             |
| Flexural Modulus                                        |               |                   |               |                   |             |
| (1% Secant)                                             | 80000         | psi               | 550           | MPa               | ASTM D790   |
| (2% Secant)                                             | 69000         | psi               | 480           | MPa               | ASTM D790   |
| Tensile Strength at Break, (23 °C)                      | 1700          | psi               | 12            | MPa               | ASTM D638   |
| Tensile Strength at Yield, (23 °C)                      | 2200          | psi               | 15            | MPa               | ASTM D638   |
| Tensile Elongation at Yield, (23 °C)                    | 11            | %                 | 11            | %                 | ASTM D638   |
| <b>Hardness</b>                                         |               |                   |               |                   |             |
| Shore Hardness, (Shore D)                               | 60            |                   | 60            |                   | ASTM D2240  |
| <b>Thermal</b>                                          |               |                   |               |                   |             |
| Vicat Softening Temperature                             | 182           | °F                | 83            | °C                | ASTM D1525  |
| Low Temperature Brittleness, F <sub>50</sub>            | -73           | °F                | -59           | °C                | ASTM D746   |
| Deflection Temperature Under Load, (66 psi, Unannealed) | 124           | °F                | 51            | °C                | ASTM D648   |